

DATASHEET

P-LED EALP05SXAYA1



Lead (Pb) Free Product - RoHS Compliant





Feature

- · Low profile.
- · Uniform color.
- · Low Thermal Resistance.
- Colorless clear resin.
- Packaged in tubes for Automatic Insertion Equipment.
- Luminous Total Flux: 4500 to 9000 mlm at 70mA.
- Qualification according to AEC-Q101.
- · Compliance with EU REACH.
- Compliance Halogen Free .(Br <900 ppm ,Cl <900 ppm , Br+Cl < 1500 ppm).

Applications

- · Automotive Lighting
- · Electronic signs and signals
- General lighting application

Device Selection Guide

Chip	Emitted Color	Resin Color	
Material	Emitted Color		
AlGaInP	Brilliant Yellow	Water Clear	



Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V_R	12	V
Forward Current	I_{F}	70	mA
Peak Forward Current (Duty 1/10 @1KHz)	I_{FP}	160	mA
Power Dissipation	Pd	220	mW
Operating Temperature	T_{opr}	-40 ~ +100	°C
Storage Temperature	Tstg	-40 ~ +100	°C
Thermal Resistance (Junction to Lead)	Rth _{J-L}	160	°C/W
ESD	ESD _{HBM}	2000	V
(Classification acc. AEC Q101)	ESD_{MM}	200	V
Soldering Temperature	$T_{\rm sol}$	Wave Soldering : 260 °C for 5 sec. Hand Soldering : 350 °C for 3 sec.	

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Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Total Flux	Фу	4500		9000	mlm	I _F =70mA
Viewing Angle-X	heta 1/2		25		deg	I _F =70mA
Peak Wavelength	λ_p		592		nm	I _F =20mA
Dominant Wavelength	λ_{d}	586		598	nm	I _F =20mA
Spectrum Radiation Bandwidth	Δλ		15		nm	I _F =20mA
Forward Voltage	V_{F}	2.1		3.1	V	I _F =70mA
Reverse Current	I_R			10	μА	V _R =5V

Note:

1. Tolerance of Total Flux: ±11%

2. Tolerance of Dominant Wavelength: ±1.0nm

3. Tolerance of Forward Voltage: ±0.1V



Bin Range of Luminous Total Flux (Ta=25°C)

Bin Code	Min.	Max.	Unit	Condition
R	4500	5650		
S	5650	7150	mlm	I _F =70mA
Т	7150	9000		

Note:

Tolerance of Total Flux: ±11%

Bin Range of Dominant Wavelength (Ta=25°C)

Bin Code	Min.	Max.	Unit	Condition
1	586	590		
2	590	594	nm	I _F =20mA
3	594	598		

Note:

Tolerance of Dominant Wavelength: ±1.0nm



Bin Range of Forward Voltage (Ta=25°C)

Bin Code	Min.	Max.	Unit	Condition
3	2.1	2.3		
4	2.3	2.5		
5	2.5	2.7	V	I _F =70mA
6	2.7	2.9		
7	2.9	3.1		

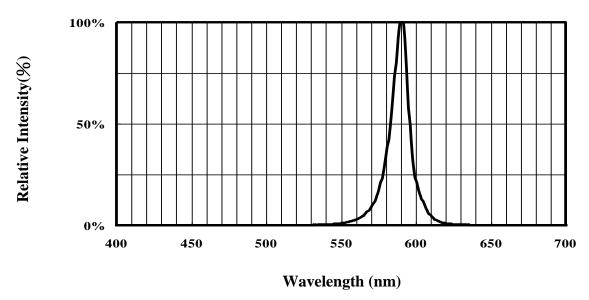
Note:

Tolerance of Forward Voltage: ±0.1V



Typical Electro-Optical Characteristics Curves

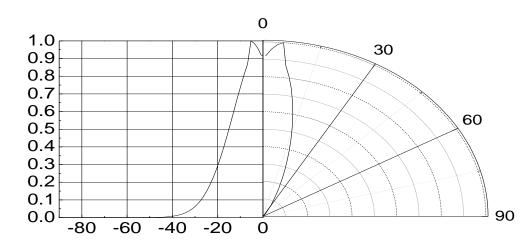
Typical Curve of Spectral Distribution



Note: $V(\lambda)$ =Standard eye response curve; I_F =20mA

Diagram Characteristics of Radiation

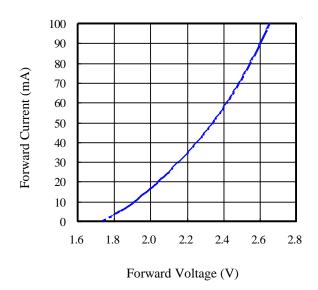




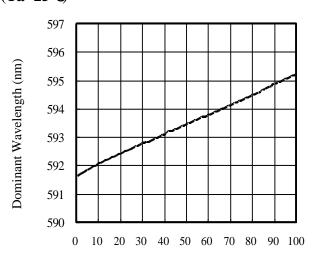
Viewing angle(degree)



Forward Current vs. Forward Voltage (Ta=25°C)

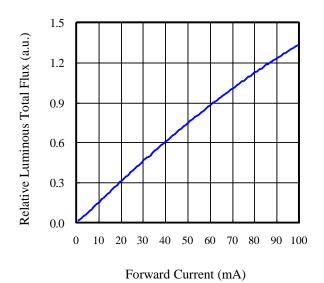


Dominant Wavelength vs. Forward Current (Ta=25°C)

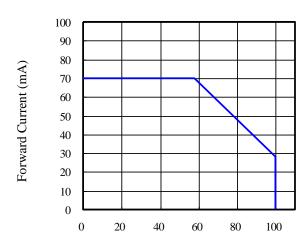


Forward Current (mA)

Relative Luminous Total Flux vs. Forward Current (Ta=25°C)



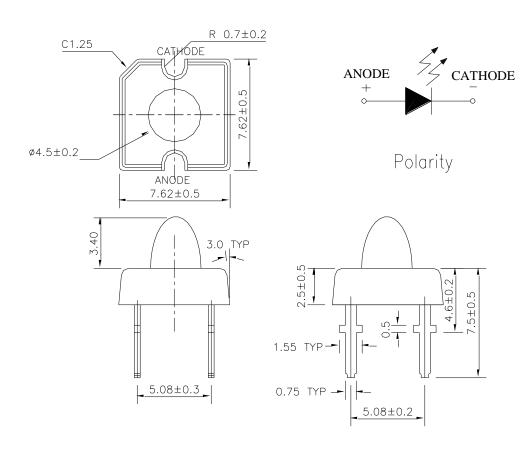
Max. Permissible Forward Current vs. Ambient Temperature



Ambient Temperature (°C)



Package Dimension

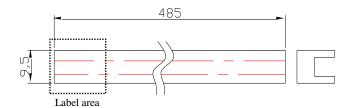


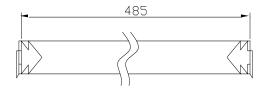
Notes: 1. An epoxy meniscus may extend about 1.5mm(0.059") down the leads

- 2. Tolerances unless dimensions ±0.25mm
- 3. All dimensions are in millimeters



Antistic Packing Materials Tube





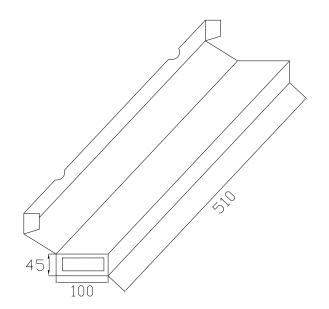
Note: Tolerances unless mentioned ± 2.0 mm. Unit = mm

PART NO: QTY: LOT NO: CAT:

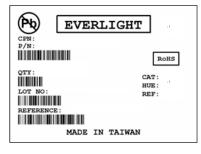
Tube Label Explanation

- PART NO: Product Number
- · QTY: Packing Quantity
- · LOT No: Lot Number
- CAT: Rank of (VF)(Note*)(ΦV)
 Note: λ_d/CIE/Color temperature

Standard Box



Note: Tolerances unless mentioned ± 3.0 mm. Unit = mm



Tube Label Explanation

- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Rank of (VF)(Note*)(ΦV)
- Note: λ_d /CIE/Color temperature
- HUE/REF: Reference
- · LOT No: Lot Number



Packing Quantity

Packing material	$Length \times Width \times height (mm)$	Tube Quantity (Pcs)	LED Quantity (Pcs)
Tube	485 x 9.5 x 14.8	1	60
Standard box	510 x 100 x 45	20	1200
Large box	510 x 150 x 90	80	4800

Note:

- 1. Normal packing specification is use standard box, unless already defined initially.
- 2. Vacuum packing with anti-static bag after packing in standard box.
- 3. Specifications are subject to change without prior notice.



Notes

1. Lead Forming

- During lead formation, the leads should be bent at a point at least 3mm from the base of the epoxy bulb.
- Lead forming should be done before soldering.
- Avoid stressing the LED package during leads forming. The stress to the base may damage the LED's characteristics or it may break the LEDs.
- Cut the LED leadframes at room temperature. Cutting the leadframes at high temperatures may cause failure of the LEDs.
- When mounting the LEDs onto a PCB, the PCB holes must be aligned exactly with the lead position of the LED. If the LEDs are mounted with stress at the leads, it causes deterioration of the epoxy resin and this will degrade the LEDs.

2. Storage

- The LEDs should be stored at 30°C or less and 60%RH or less after being shipped from Everlight Americas and the storage life limits are 3 months. If the LEDs are stored for 3 months or more, they can be stored for a year in a sealed container with a nitrogen atmosphere and moisture absorbent material.
- Please avoid rapid transitions in ambient temperature, especially, in high humidity environments where condensation can occur.

3. Soldering

- Careful attention should be paid during soldering. Solder the LED no lower than 1.6mm from the base of stopper is recommended.
- Avoiding applying any stress to the lead frame while the LEDs are at high temperature particularly when soldering.

Hand Soldering		DIP Soldering		
Temp. at tip of iron	300°C Max. (30W Max.)	Preheat temp.	100°C Max. (60 sec Max.)	
Soldering time	3 sec Max.	Bath temp.	260 Max.	
Distance	No lower than 1.6mm from	Bath time.	5 sec Max.	
	the base of stopper			
		Distance	No lower than 1.6mm from the	
			base of stopper	

- Recommended soldering conditions:
- Dip and hand soldering should not be done more than one time.
- After soldering the LEDs, the epoxy bulb should be protected from mechanical shock or



- vibration until the LEDs return to room temperature.
- A rapid-rate process is not recommended for cooling the LEDs down from the peak temperature.
- Although the recommended soldering conditions are specified in the above table, dip or handsoldering at the lowest possible temperature is desirable for the LEDs.
- Wave soldering parameter must be set and maintain according to recommended temperature and dwell time in the solder wave.

4. Cleaning

- When necessary, cleaning should occur only with isopropyl alcohol at room temperature for a duration of no more than one minute. Dry at room temperature before use.
- Do not clean the LEDs by the ultrasonic. When it is absolutely necessary, the influence of ultrasonic cleaning on the LEDs depends on factors such as ultrasonic power and the assembled condition. Ultrasonic cleaning shall be pre-qualified to ensure this will not cause damage to the LED

5. Heat Management

- Heat management of LEDs must be taken into consideration during the design stage of LED application. The current should be de-rated appropriately by referring to the de-rating curve found in each product specification.
- The temperature surrounding the LED in the application should be controlled. Please refer to the data sheet de-rating curve.

6. ESD (Electrostatic Discharge)

- Electrostatic discharge (ESD) or surge current (EOS) can damage LEDs.
- An ESD wrist strap, ESD shoe strap or antistatic gloves must be worn whenever handling LEDs.
- All devices, equipment and machinery must be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LEDs plastic lens as a result of friction between LEDs during storage and handing.

7. Other

- Above specification may be changed without notice. EVERLIGHT AMERICAS will reserve authority on material change for above specification.
- When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT AMERICAS assumes no responsibility for any damage resulting from use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.

DATASHEET P-LED EALP05SXAYA1



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