## NOTES:

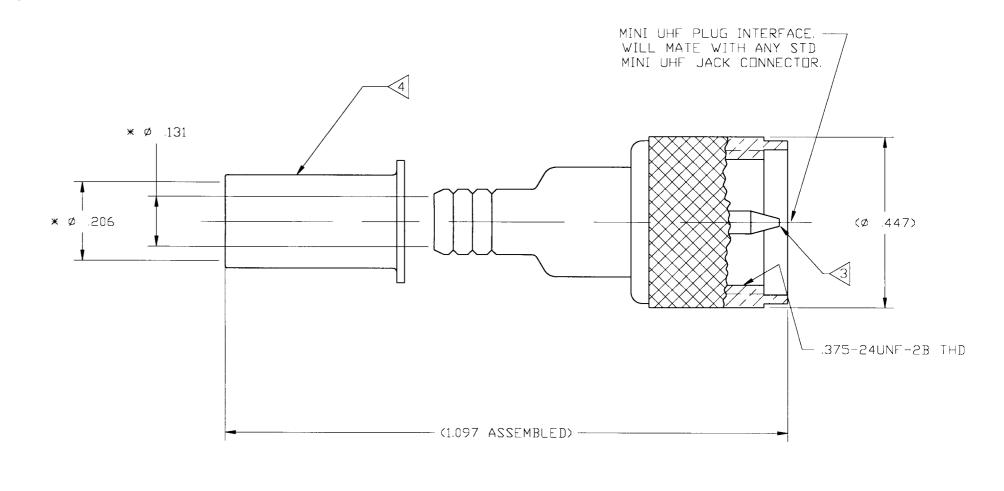
- 1. CENTER CONTACT IS CAPTIVATED AND HAS A \*.043 DIA WIRE ENTRY HOLE.
- 2. MATERIALS OF CONSTRUCTION: BODY: BRASS, NICKEL PLATED. INSULATOR: PTFE

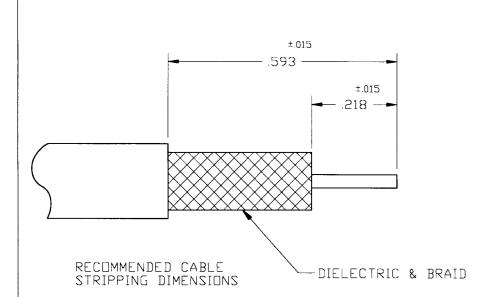
CENTER CONTACT: BRASS, GOLD PLATED, .000003. COUPLING NUT: BRASS, NICKEL PLATED.

FERRULE: COPPER ALLOY, NICKEL PLATED

- CRIMP USING AMPHENOL TOOL FRAME 227-944 WITH DIE SET 227-1409, CAVITY "B" .052 SQ DR SOFT SOLDER PER QQ-S-571, COMP Sn60.
- CRIMP USING AMPHENOL TOOL FRAME 227-944 WITH DIE SET 227-1409, CAVITY "A" .213 HEX.
- 5. ASTERISK (\*) INDICATES CABLE ENTRY DIMENSIONS.
- 6. DO NOT SCALE THIS DRAWING.
- 7. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

81-115N-1000			REVISIONS				
DRAWING NO.		REV	DESCRIPTION	DATE	ECO	APPR	
THIRD ANGLE PROJ.	⊕ ←	Α	RELEASE TO MFG.	5/13/93	39996	RAV	
		В	SEE SHEET 1 FOR REVISIONS	6/4/97	42003	CPM/	





UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:  2 PLACE DECIMAL 3 PLACE DECIMAL ANGLES  ±.015 (0,381 mm) ±.005 (0,127 mm) ± 1*							
NOTICE — These drawings, specifications, or other data (1) are, and remain the property of Amphenol Corp. (2) must be returned upon request; and (3) are							
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or disclosed by said drawings, specifications, or other data.

REFERENCE ANTENNA EAR 9641	SPECIALISTS 20-0

MATERIAL

DRAWN	DATE	T
J. MULVEY	3/28/94	
ENGINEER	DATE	
 R. VACCARO	5/5/94	
APPROVED	DATE	
J. MULVEY	3/28/94	
CAD FILE	• •	

MINI UHF PLUG CRIMP-CRIMP FOR RG58/U (A,B,C) CABLE EYELET VERSION

Amphenol

Amphenol Corporation RF/Microwave Operations Danbury, Conn. U.S.A. 06810

REV

В

SCALE: 4:1 SHEET 2 OF 2

CODE ID DWG SIZE DRAWING NO. H:\DEPT611\MUHF\081\ASSY\115N\1000SH2 74868 81-115N-1000